

## PROCESSING INSTRUCTIONS

### LV SAG

#### Extra-coronal sagittal attachments.

**Suitable in two dimensions: MINI Ø 1.70 mm / STANDARD Ø 2,25 mm**

#### **Metal Male NP for direct casting** **Burnout plastic male**

- ✓ Determine the path of insertion of the prosthesis.
- ✓ Wax up the crowns and provide sufficient space for the male in the wax-up.
- ✓ Provide a lingual milled support.
- ✓ Select the appropriate male:
  - Metal male NP - standard SG-314-6, mini SG-315-6
  - Burnout plastic male - standard SG-314-1, mini SG-315-1
- ✓ Place it on the AC-370 AP paralleling mandrel.
- ✓ Fix the male to the crowns with wax. Make sure there is sufficient space for interdental cleaning.
- ✓ The backplate must be completely incorporated into the wax-up.
- ✓ Carefully remove the paralleling mandrel from the male by sliding up the rubber ring.
- ✓ Sprue the crowns and prepare for investing.
- ✓ Invest, burn-out, and cast. With metal male NP cast with a non-precious alloy. With plastic male cast with hard Class 4 alloy.
- ✓ Finish the crowns and apply ceramic or porcelain veneering.
- ✓ Carefully polish the male without changing its dimensions, using the cup bur: AC-074-A for Ø 2.2mm or AC-075-A for Ø 1.7mm

Burnout plastic male mini	Metal male NP mini	Burnout plastic male standard	Metal male NP standard
			
SG-315-1	SG-315-6	SG-314-1	SG-314-6

#### **Male TI for CAD/CAM Ø 2,25 mm**

<p>Combining the LV SAG male SG-314-0 in CAD/CAM and traditional implantology as a lateral retainer in a vertical wall of a bar, allows to improve the vertical dimensions of the restoration.</p> <p>SG-314-0 has a common M2 thread of 1,60 mm length, a supporting disc of Ø 3,60 mm and 0,30 mm thick, plus an internal hex of 0,90 mm</p> <p>Fix with NOBIL GRIP</p>	 SG-314-0
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## PROCESSING INSTRUCTIONS

### Females

- ✓ Plastic females are suitable in three degrees of retention.
- ✓ Yellow normal retention, white reduced retention, red increased retention.

Females mini	Females standard
	
SG-335-9A - SG-335-9B - SG-335-9C	SG-334-9A - SG-334-9B - SG-334-9C
normal - reduced - increased	normal - reduced - increased

### Female incorporation

- ✓ The female incorporation can be done in two ways.
- ✓ With duplicating accessory:
  - mini SG-355-9
  - standard SG-354-9
- ✓ With metal housing in Co-Cr alloy for soldering, bonding and acrylic retention:
  - mini SG-345-3CR
  - standard SG-344-3CR

Duplicating accessory mini	Housing CR mini	duplicating accessory standard	Housing CR standard
			
SG-355-9	SG-345-3CR	SG-354-9	SG-344-3CR

- ✓ insert the female into the housing with universal accessory AC-370-1



**Catalogue Attachments LV:** See [www.nobilmetal.it](http://www.nobilmetal.it) **Attachments LV**

**Technical doubts or extra demands:** send an e-mail to [attachments@nobilmetal.it](mailto:attachments@nobilmetal.it)

All **Attachments LV** products are produced under **ISO 13485**

**CE0546**

 	<p>Some components contain Ni (IN: 11%, NP: 72%).                      Any allergies to the individual components must be analyzed during the clinical project phase.                      Only for professional technician and dentist use.                      Dental Attachments are for single use and are supplied in NON-STERILE packaging.                      Reuse may cause cross-infection.</p>
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