

## PROCESSING INSTRUCTIONS

### LV PAL

- ✓ Determine the path of insertion of the prosthesis.
- ✓ Wax up the post-copings. The surfaces must be at a right angle to the path of insertion (parallel with the occlusal surface).

#### Soldering Technique

- Invest, burnout, cast, and finish the post-coping. The surface must be smooth.
- Place the male with the **AC-474-P** paralleling mandrel on the cast post-coping and connect it with sticky wax or self-curing acrylic resin.
- Invest horizontally in soldering investment and solder. Recommended solders: **SOLDER CROCHET** (yellow) or **AUCROM 1** (white).

#### Burn-out plastic

- Place the plastic male with the **AC-474-P** paralleling mandrel on the post-coping and incorporate it into the wax pattern.
- Invest, burnout, and cast in a hard Class 4 alloy. Carefully finish the casting and do not remove too much material from the ball. Thoroughly polish. Use the **AC-074-A** cup burr.

#### Cast-on PM

- Place the male HT with the **AC-071-P1** paralleling mandrel on the post-coping and incorporate it into the wax pattern. Invest, cast with precious alloy and finish.

- ✓ Position the post-copings on the model.
- ✓ Fill up the space between papilla and post-coping with plaster.
- ✓ Place the **SP-471-QL** large space maintainer over the male on the post-coping. Adjust it until it covers the edge of the papilla by 1 to 1.5 mm.
- ✓ Fill the female half-way with silicone and press it over the male. The plastic ring must surround the female segments. Leave the retention zone for acrylic resin on the female free.
- ✓ Position the wax setup on the model. Prepare for investing and wax elimination.
- ✓ Polymerize and finish.
- ✓ Remove the tin space maintainer after polymerization. Do not remove the plastic ring as it prevents the deposit of food debris between prosthesis and female.
- ✓ Check the retention and activate if necessary.

Soldering Technique FEMALE OR MALE OR	Burn-out plastic FEMALE TI	Cast-on Technique MP FEMALE OR MALE HT	Base ring Cast-on MP FEMALE OR MALE TI M2
			
<b>PL-404-74</b>	<b>PL-404-14</b>	<b>PL-404-54</b>	<b>PL-404-05</b>

**Catalogue Attachments LV:** See [www.nobilmetal.it](http://www.nobilmetal.it) Attachments LV

**Technical doubts or extra demands:** send an e-mail to [attachments@nobilmetal.it](mailto:attachments@nobilmetal.it)

All **Attachments LV** products are produced under **ISO 13485**

CE0546

 	Any allergies to the individual components must be analyzed during the clinical project phase. Only for professional technician and dentist use. Dental Attachments are for single use and are supplied in NON-STERILE packaging. Reuse may cause cross-infection.
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